

**AMENDMENTS TO THE SPECIFICATION**

Page 1, please replace the Title as follows:

METHOD OF PRODUCING PLANE CARBON COMMUTATOR

Page 1, immediately following the Title, please add the following new paragraph:

CROSS-REFERENCE TO RELATED APPLICATION

This application is a divisional application of Application No. 09/579,294 filed May 25, 2000.

Page 3, please replace the paragraph at lines 14-24 as follows:

According to a first aspect of the present invention, there is provided a plane carbon commutator comprising a plurality of metal segments fixed to a commutator body made of resin, engaging projections provided on a carbon which was previously burnt at high temperature, said engaging projections being engaged with engaging holes provided in said segments and integrally formed as one unit, wherein tip ends of cut-rising pieces functioning to allow insertion of said engaging projections into said engaging holes but prevent said engaging holes projections from being pulled out from said engaging holes, and said cut-rising pieces are brought into contact under pressure from peripheral faces of said engaging projections.

Page 5, please revise the paragraph at lines 25-35 as follows:

Thereafter, when the engaging ~~holes 5H~~ projections 17P are inserted and engaged with the engaging holes 5H, the tip ends of the cut-rising pieces 5T provided on the engaging holes 5H come into contact with the peripheral faces of the engaging projections 17P such that the cut-rising pieces 5T strongly push the peripheral faces. Therefore, the peripheral faces of the engaging projections 17P receive trimming effect and generate scuff mark, and the peripheral faces of the engaging faces of the engaging projections 17P are formed into coarse faces. As shown in Fig. 5, outer peripheral faces of the cut-rising pieces 5T and the engaging projections 17P are formed with accumulating portions 19 made of conductive paste, and with the conductive paste, the conductivity is further enhanced.